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## *TECHNICAL DATA SHEET*

### CHAMÄLEON PRIMER FOR WINDSCREEN ADHESIVE

<b>Article number:</b>	38721
<b>Intended use:</b>	Car refinishing Product/ Adhesion promoter
<b>General characteristics:</b>	<p>Chamäleon primer for windscreen adhesive is a black primer containing isocyanates. It may be used on different substrates (concrete, aluminium, wood, glass, plastics) to improve the adhesion of PU sealants.</p> <p>Seals off the porosity of materials such as wood or concrete, thus reducing or preventing problems of bubbling under severe conditions.</p> <p>Chamäleon primer for windscreen adhesive may also be used as a barrier between sealant and paint to prevent the migration of plasticizers.</p>

### **Physical and Chemical Characteristics:**

**Colour:** Black  
**Viscosity:** Ca 50 mPa.s  
**Density at 20 °C:** 0.92  
**Conventional solids content (EN 827):** 29.5  
**Application temperature:** 5 to 40 °C  
**Specific data:**  
**Drying time:** 10 to 15 min  
**Storage:** from 5 to 25°C

### **Usage:**

#### **Substrates preparation:**

The substrates must be clean, dry, dust free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

They can be cleaned with acetone.

Check the compatibility of the solvent used with the substrates. It is recommended to clean concrete with a metal brush.



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It may be necessary to rub down the substrate beforehand. Clean them after rubbing down. Allow the substrates to dry after degreasing.

Solvents must comply with local regulations.

When using solvents, extinguish all sources of ignition and carefully follow the safety and handling instructions given by the manufacturer.

#### **Application:**

Thoroughly shake the product before use.

Hermetically seal the container immediately after use. Any contact with humidity will make the primer cure. For this reason, the product must be used within 24 hours after opening the bottle.

Apply with a fluff-free felt dauber or a brush in order to get a homogenous film.

After drying, apply the sealant within a one hour deadline, proceeding according to instructions of its technical data sheet.

#### **Storage and shelf life**

12 months in the original, hermetically sealed packaging between 5 and 25 °C

#### **Packaging**

30 ml metal bottles.

#### **Safety**

Irritant and highly flammable. Read the material safety data sheet before use.

*For the additional information that is not included to the Technical Data Sheet apply to the supplier:*

*e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)*

*See information on safety in Safety Data Sheet.*