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TECHNICAL DATA SHEET

CHAMÄLEON WASH PRIMER

Article number: 14045

General characteristics: Chamaeleon Wash Primer is an acid curing, chromate-free 2K-Primer especially developed for aluminium supports, with active protection against corrosion and excellent adhesion to iron. It can be also processed in three layers: Wash primer / Filler / Top Coat. Consumption: 8 - 10 m² / l.

Technical characteristics:

Colour shade	yellow-green transparent			
Mixing ratio	2 : 1 (by large surfaces 1 : 1 is possible)			
Hardener	Hardener for Chamaeleon Wash Primer			
Dilution	Final viscosity is reached by using the above mixing ratio.			
Spraying viscosity 20° C	16 - 18 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	3 - 4 bar	1.3 -1.5 mm	1 - 1 ½	
Airless / Airmix				
Pot life	12 h			
Coat thickness / dry film	10 - 15 µm			
Curing time / Flash off time				
Dry Object Temp. 20° C	recoatable	dust dry	set to touch	full hardness
	30 min.- 8 h	4 - 6 min.	20 - 25 min.	



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VOC legislation	EU limiting value for the product (cat. B/c): 780 g/l (2007) This product contains max. 704 g/l VOC [5.87 lbs/gal]
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Remarks :

The adhesion to stainless steel substrates has to be tested first. Within 8 hours Chamäleon Wash Primer must be recoated with a finishing coat. Parts which have been primed with Wash Primer should be protected against humidity. Do not keep rests in iron containers. Do not use on thermoplastic. Not to be refinished with polyester.

Storage: at least 2 years if stored in tightly closed original containers.

For the additional information that is not included to the Technical Data Sheet apply to the supplier: e-mail: info@chamaeleon-produktion.de. See information on safety in Safety Data Sheet.