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## TECHNICAL DATA SHEET

### CHAMÄLEON CLEAR COAT MS

**Article number:** 11335, 11338

**General characteristics:** 2K MS Clearcoat based on high quality acrylic resins with good UV protection properties. Scratch-proof.  
Consumption: 6 - 8 m<sup>2</sup> / l.

#### Technical characteristics:

Colour shade	Transparent			
Mixing ratio	2 : 1 (by volume)			
Hardener	Chamaeleon 2K - Hardener fast, standart or slow			
Dilution	Thinner Addition 0 - 5%			
Spraying viscosity 20°C	18 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	4 - 5 bar	1,2-1,4 mm	2 full layers	
Airless / Airmix				
Pot life	4-6 h			
Coat thickness / dry film	40 - 50 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoatable	dust dry	set to touch	full hardness
Object temp. 20° C	20- 30 min.		6-8 h	24 h
Object temp. 60° C	3-5 min.		20-30 min.	1-2 h



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**Operation conditions:** from + 10 °C and up to 75% relative air humidity.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

***For the additional information that is not included to the Technical Data Sheet apply to the supplier: e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de). See information on safety in Safety Data Sheet.***